



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5605-1
Job Sheet 182745



Part No: D5605-1

Job Qty: 20 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: Dwg. D5605 Rev.A IPP Rev.A New issue 18/03/07 verified by:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Machining-4		
100	Doosan	20 pcs	9/14/18	9/14/18	0.00	5.00	Doosan		
110	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Machining-4		
120	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC8 Machining-4		
122	Outsource	20 pcs	9/14/18	9/14/18			GRO002-VC	10	
124	Packaging	20 pcs	9/14/18	9/14/18	0.00	0.00	Packaging2		
126	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC6		
130	Packaging	20 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-2		
140	QC21-SA	20 Ea	9/14/18	9/14/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Folio FB925 Folio Rev: ____ Dwg Rev: ____ 2-Deburr

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

122 - -Issue P/O to Groupe Altech: P/O ____ -Passivate, QQ-p-35c TYPE II - Certificate of Conformity is required

130 - Identify as per dwg & Stock Location: ____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.625	303 Round Bar 0.625"	4.6800 ft (234 ea)	90-Start up Operation	5108976

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.625	5	21	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S116778



Part: D5605-1

Job No: 182745

Serial No/Batch: S116778

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/09/10



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041323**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041323
PO Date: 10/11/18
Due Date: 10/17/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182745	D5605-1	Spacer : Various STC's -Issue P/O to Groupe Altech: P/O _____ -Passivate, QQ-p-35c TYPE II - Certificate of Conformity is required	Firmed -		10/17/18	20 pcs	0 pcs	20 pcs	\$5.00/pcs	\$100.00

20 X OCT 15 2018

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DAS
38
9-89

Grand Total: \$100.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/12/18 7:35 AM dart.lavoie.chantal



Certificat de Conformité / Certificate of Compliance

(013448-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

013448 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
15-Oct-2018		Aman		041323				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	D5605-1 Rev.	D5605-1 01-PASSIVATION NITRIC #1/ DICHROMATE [PASSIVATION NITRIC #1/ DICHROMATE] QQ-P-35C TYPE 2	PASSIVATION CH	20	20	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.